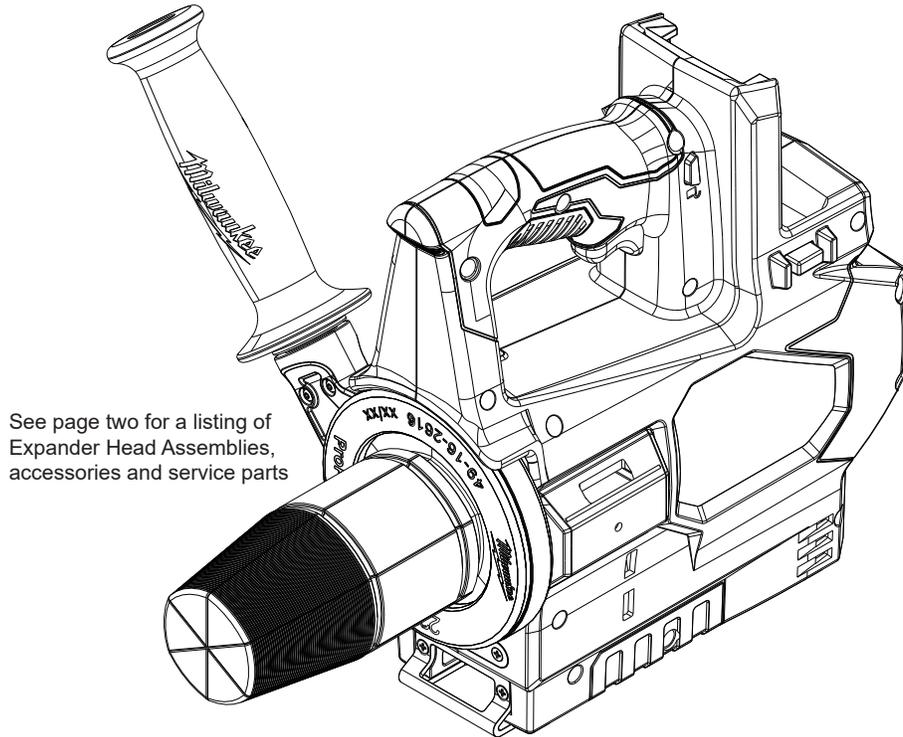




## SERVICE PARTS LIST

BULLETIN NO.  
54-00-2633

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
M18™ FORCE LOGIC™ Hydraulic PEX Expander				June 2023
CATALOG NO.	2633-20	SERIAL NUMBER	WIRING INSTRUCTION	
		H03A & H03B		



**Due to the combination of hydraulics and electronics in this tool, service can only be performed at Milwaukee Authorized Hydraulic Repair Centers:**

### MILWAUKEE TOOL Central Repair

1401 Sycamore Avenue • Greenwood, MS 38930-7277

Please send your tool directly to this location for service.

Or

**Via e-Service at: [www.milwaukeetool.com/e-service](http://www.milwaukeetool.com/e-service)**

questions, please call 1.800.SAWDUST (1.800.729.3878)

Or

Visit [www.milwaukeetool.com](http://www.milwaukeetool.com) to find your closest

Milwaukee authorized Hydraulic repair center

Or

Return it to a MILWAUKEE *factory* Service Center location, freight prepaid and insured.

A copy of the proof of purchase should be included with the return product.

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If you have questions please contact Milwaukee Product Service at:

**Product Technical Support via phone at: 262.783.8642**

Or

**Via email at: [METProductSupport@milwaukeetool.com](mailto:METProductSupport@milwaukeetool.com)**

**Disassembly is not recommended and could void the warranty.**

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
6	-----	<b>2.0" Expander Head Assembly</b>	(1)
6a	34-40-0001	O-Ring	(1)
6b	34-40-0003	O-Ring	(1)
6c	-----	2.0" Segment	(6)
6d	-----	2.0" Expander Head Collar	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
6	-----	<b>2.5" Expander Head Assembly</b>	(1)
6b	34-40-0002	O-Ring	(2)
6c	-----	2.5" Segment	(6)
6d	-----	2.5" Expander Head Collar	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
6	-----	<b>3.0" Expander Head Assembly</b>	(1)
6b	34-40-0003	O-Ring	(2)
6c	-----	3.0" Segment	(6)
6d	-----	3.0" Expander Head Collar	(1)

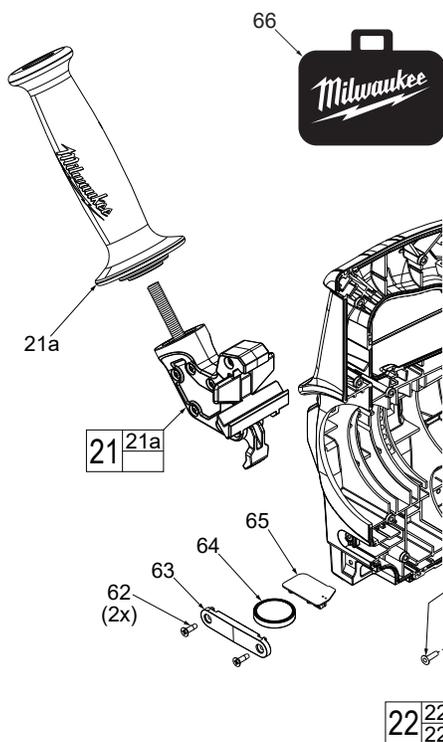
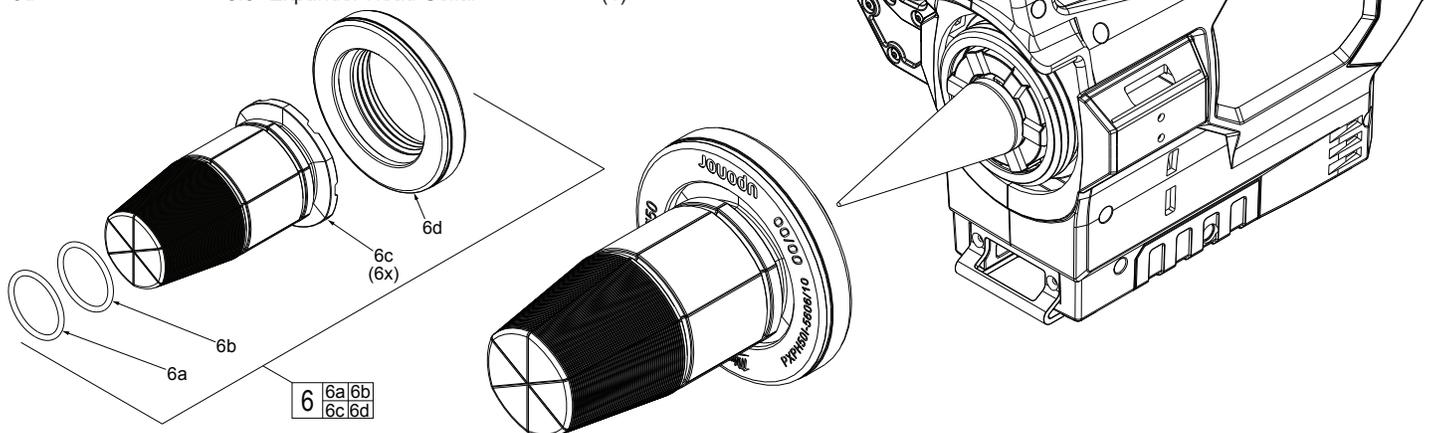


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
21	43-62-0036	Side Handle Assembly	(1)
21a	31-05-5379	Side Handle	(1)
22	43-74-0085	Hook Ring Kit	(1)
22a	06-82-0010	M3 x 10 Screw	(6)
22b	-----	Hook Ring	(1)
33	12-20-0071	Service Nameplate	(1)
62	06-82-0010	M3 x 10 Screw (Serial break 'B' only)	(2)
63	31-15-0027	Coin Cell Door (Serial break 'B' only)	(1)
64	-----	Coin Cell Battery (Serial break 'B' only)	(1)
65	-----	Coin Cell PCBA (Serial break 'B' only)	(1)
66	42-55-2633	Blow Molded Carrying Case	(1)